Challenge
Accurately detecting the top of a coal seam before blasting is a key factor to effectual coal recovery. Depending on local site geology and seam conditions, up to 12% of the marketable coal resource is estimated to be unrecoverable due to coal loss and dilution during the mining process.

During the extraction stage, a significant percentage of overall coal loss is attributable to blast damage and coal dilution. Which then makes it difficult to separate the coal cleanly from the waste during both overburden excavation and coal processing. By eliminating the damage done to the top of seam, there is an estimated 6% increase in recovery of the total marketable resource.

Currently, coal is mapped using geophysical methods from an exploration drill rig ahead of blasting. This approach is costly and involves many additional processes and resources. It can also never be entirely accurate due to the sparse pierce point sampling of ground disturbed by vertical faults and other geological features.

Research
With support from the Australian Coal Association Research Program (ACARP), Mining3 is working on a measurement while drilling (MWD) system that can gauge and detect the top of the coal seam while routinely drilling blast holes. The success of the system will mean drilling can be stopped before touching the coal seam, within the minimum standoff distance. Adding the location of the top of the coal seam to their existing knowledge of the surrounding geological conditions, allows engineers to design blasts which reduce coal damage and dilution.

The basic concept of a top of coal detection system relies upon the electric field theory in a medium. An electrical field capable of being used to detect the coal seam is created in the overburden. As the drill bit approaches the seam, the electric field is used to sense the top of the coal seam.

The system can be retro fitted to a standard rotary air blast drill rig and a future system could compile a three-dimensional map in real-time.
**Benefits**

- Increased production by reducing damage to coal from blasting
- Improved knowledge of overburden strata for better blast design
- Saved time and expense by combining TOC with production drilling
- Assists with drill automation
- Integration with other coal dilution technologies such as blast-hole slotting

**Status**

The project has made significant progress in demonstrating the effectiveness of the MWD Top of Coal detection system on site. Preliminary field trials show the system is capable of consistently measuring ground resistance while drilling in a rotary air blast drill rig. The results from the field trial at Jellinbah mine illustrate the system is capable of measuring the change in resistance when the drill bit hits coal and an example is shown below.

Further funding is currently being sought to develop the Top of Coal detection system and trial it on multiple drill rigs across several sites to gain a larger data set for analysis.

The support of Hughes Drilling and Jellinbah mine is greatly appreciated and has enabled effective on-site testing. A proposal has been submitted to ACARP for another round of funding.

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Top of Coal signal analysis for 10 holes drilled in a row with 3m spacing between holes.

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**For more information contact:**

Byron Wicks  
Project Leader  
bwicks@mining3.com

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**About Mining3**

Mining3 is the world’s leading research organisation, directed by its global mining industry members to develop and deliver transformational technology to improve productivity, sustainability and safety.